

# Gaff Building Instructions

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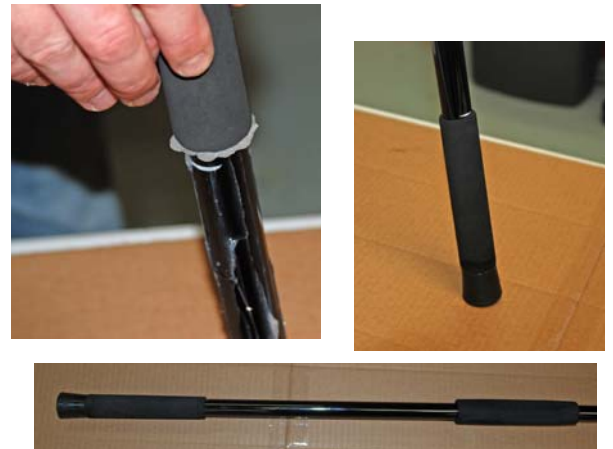
1. You need to locate where your EVA handles will be mounted on your gaff blank. It's best to hold the gaff blank as if you were gaffing a fish and then mark the location of your hands using a china marker. This is where you will mount the EVA grips.



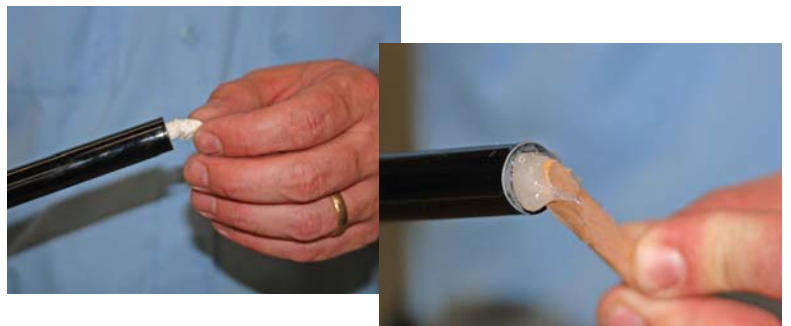
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2. Using masking tape build up an arbor on the blank so that the butt cap fits snugly. Then apply a 2-part paste epoxy (U-40 Rod Bond works very well) to the ID of the butt cap. When installing the butt cap make sure to rotate the butt cap to ensure proper adhesion. Remove any excess epoxy using rubbing alcohol.



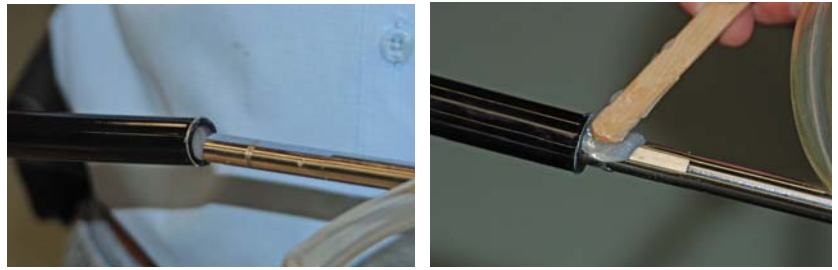
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3. Using the reference marks you made in step one, apply epoxy to the blank in between the marks and slightly above the marks, then slide the EVA foam grip down into place. The epoxy will act as a lubricant helping to slide the grip into place. Remove any excess epoxy using rubbing alcohol. Repeat this step for the second grip (optional).



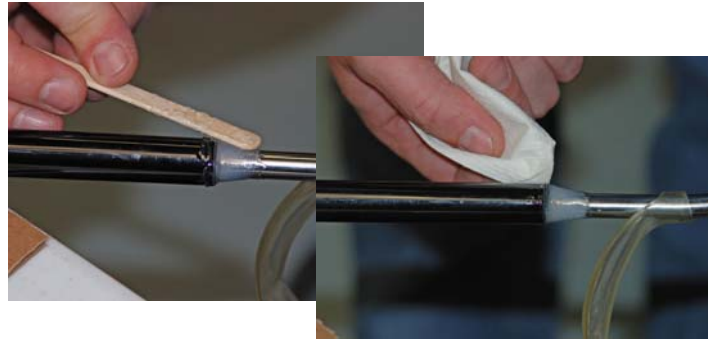
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4. Before installing the hook, take a piece of paper or paper towel and jam it into the blank. This will prevent the epoxy from flowing down the ID of the blank. Using the same epoxy paste apply the epoxy to the ID of the gaff. Using a Popsicle stick or tooth pick try and push the epoxy into the blank.



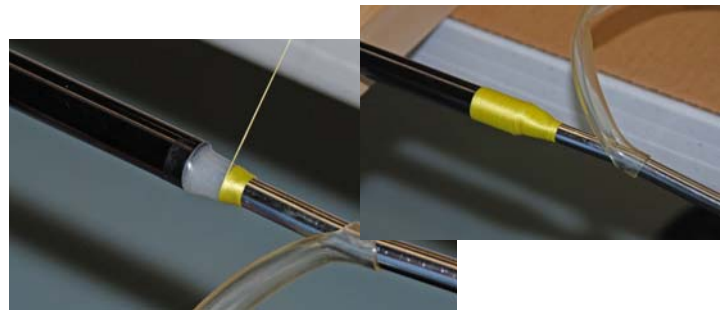
5. Now begin to install the gaff hook, rotating the hook as you slide it into place. Apply epoxy to the shaft of the blank and continue to install the hook.



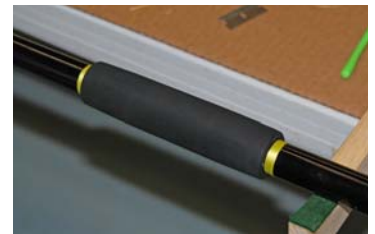
6. Using the epoxy paste build up a ramp of epoxy from the shaft of the hook to the blank (this will insure no water penetration into the blank and also help when wrapping thread from the shaft to the blank).



7. Once the epoxy has cured, begin to wrap from the shaft of the hook up onto the blank with thread (run thread at least half the length of the shaft) this helps to strengthen the blank.



8. You can also wrap thread in between the grips to make your gaff custom.



9. Once you are finished wrapping. Apply a 2 part clear rod epoxy to the wraps to seal the threads.



# Gaff Blanks Specification Chart



60" 54" 48" 42" 36" 30" 24" 18" **LENGTH**



<b>CGB-22</b>	—	—	—	—	—	—	—	<b>.760"</b>	<b>OD</b>
<b>CGB-62</b>	.834"	.826"	.819"	.813"	.788"	.755"	.718"	.679"	
<b>CGB-63</b>	.837"	.847"	.847"	.845"	.842"	.840"	.837"	.786"	
<b>CGB-64</b>	1.01"	.987"	.954"	.924"	.889"	.858"	.827"	.798"	
<b>CGB-65</b>	1.07"	1.05"	1.03"	1.00"	.970"	.924"	.894"	.864"	

# Gaff Hook Specification Chart

<b>MODEL</b>	<b>WEIGHT</b>	<b>SS DIA.</b>	<b>GAP</b>	<b>LENGTH</b>
CGH-2"	2.5 oz.	.230"	2.30"	2"
CGH-3"	5 oz.	.310"	3.08"	3"
CGH-4"	8.3 oz.	.390"	4.05"	4"
CGH-5"	12.8 oz.	.466"	4.82"	5"

# Gaff Blanks Specification Chart

<b>MODEL</b>	<b>WEIGHT</b>	<b>BUTT OD</b>	<b>TIP OD</b>	<b>LENGTH</b>
CGB-22	4 oz.	.760"	.500"	18"
CGB-62	16 oz.	.856"	.499"	66"
CGB-63	17 oz.	.843"	.569"	66"
CGB-64	18 oz.	1.01"	.633"	66"
CGB-65	20 oz.	1.07"	.722"	66"